



Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Serial No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total
PO038707	ACI001-VC	1	1	Net 30	M4120NR0.375	4130 Steel Round Bar .375" : MATERIAL: AISI 4130N ROUND BAR AS PER MIL-S-6758 OR AMS 6348/6370/6528 receive ft				24	1/3/2018	24		S031884	Stock	1/12/2018	\$ 21.50 / ft	0		\$516.0
Total:										24		24								\$412.1

Plex 1/12/2018 3:47 PM Dart Dubois Pascal



DELIVERY - CLIENT

CO000068148

ACIER OUELLETTE INC.

935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Customer N°

CLI0001056

Date

2017/12/21

Delivery date

2018/01/12

Your order N°

038707

Processed by

Josianne Bourdon

Salesman

Carrier

OUELLETTE VALLEYFIELD

Credit Terme

Net 30 Days

Shipped to

Billed to
DART AEROSPACE LTD
1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Instruction F-M

Delivery Route 5

Page

1

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only					
				CMD	EXP	B/O	IN	I	S	C	OUT	
1 ROUND 4130 3/8 NS R4130-38 9674 2 X 12' R/L AC12453-JG-11/01	9.00	24.00	PL_\$CLB		2x 121"							

Total Weight (Lbs) : 9.00

NIR : R-109516-6

Conditions :
All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Prepared By :	Verified By :	Delivered By :	Time

Customer's Signature _____

Date _____

Total (\$CAD)



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038707

Supplier: ACI001-VC
Acier Ouellette Inc.
935 Boul. Du Havre
Valleyfield
QC
J6S 5L1 Canada
Phone: 800 667 4248
Fax: 450 377 5696

PO No: PO038707

PO Date: 12/21/17

Due Date: 1/3/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
DEC 21 2017

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments: quote no. sou0077655,sou0077553

Items

Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	M4130NR0.375		4130 Steel Round Bar .375" : MATERIAL: AISI 4130N ROUND BAR AS PER MIL-S-6758 OR AMS 6348/6370/6528 receive ft	Firmed	1/3/18	24 ft	0 ft	24 ft	\$21.50/ft	\$516.00
2	M2024T3S.063		2024-T3 .063 Sheet : MATERIAL: 2024-T3 ALUMINUM SHEET AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209 receive sf	Firmed	1/3/18	336 sf	0 sf	336 sf	\$8.7933035/sf	\$2,954.55
3	M4140NB2.500X3.000		4140 Steel Bar 2.500 X 3.000 : AISI 4140N STEEL BAR PER MIL-S-5626, AMS 6382, AMS 6349, AMS 6529 receive ft	Firmed	1/3/18	6 ft	0 ft	6 ft	\$79.16666/ft	\$475.00

Line Item Note 4140 plate heat treat acceptable

PURCHASE ORDER

017

PURCHASE ORDER

Items										
Line Item	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	M17-4-H1150-R3.000		17-4 H1150 Round Bar 3.000" : MATERIAL: 17-4 PH CONDITION H1150 receive ft	Firmed	1/19/18	12 ft	0 ft	12 ft	\$148.16666/ft	\$1,778.00
Dfe 8018-01-11										
Grand Total:										\$5,723.55

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit
www.dartaerospace.com for further explanation.

CL

Plex 12/21/17 1:55 PM dart.lavoie.chantal

**ACIER OUELLETTE INC.**

935, Boul. du Havre
Salisbury de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Order - Sales**Copy**

C000068148

Billed to
DART AEROSPACE LTD
1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

Ontario,
At: CHANTAL LAVOIE Tél.: 613-632-5200
Delivery Route 5

Customer N° CL10001056
Date 2017/12/21
Delivery date 2018/01/12
Your order N° 038707
Processed by Josianne Bourdon
Salesman
Carrier OUELLETTE VALLEYFIELD
Credit Terme Net 30 Days

Page 1

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only				
				CMD	EXP	B/O	IN	I	S	C	OUT
1 ROUND 4130 3/8 MS R4130-38 8674 2 X 12' R/L AC12453-JG-11/01 SURCHARGE ENERGETIQUE FRAIS_ENERGETIQUE	9.00	24.00	PI_\$CLB	2.00							
				0.00							

Total Weight (LBS): 9.00**NIR:** R-109516-6

Conditions:
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Prepared By :	Verified By :	Delivered By :	Time	Customer's Signature	Y	M	D

Total (\$CAD) 587.54
Deposit 0.00
Balance 587.54

10-684804/27
CERTIFICATE OF TEST
CERTIFICAT D'ESSAIS

P0.12453

Page 01 of 02

Certification Date
 11-JAN-2018

CUSTOMER ORDER NUMBER
 NUMÉRO DE COMMANDE DU CLIENT

AC00012453
 PART NUMBER/NUMÉRO DE PIÈCE

Invoice Number
 T374300

507780

SOLD TO: ACIER OUELLETTE INC. SHIP TO: ACIER OUELLETTE INC.
 VENDU A: DIVISION SALABERRY DE VALLEYFIELD DIVISION SALABERRY DE VALLEYFIELD
 935, BOUL. DU HAVRE 935, BOUL. DU HAVRE
 SALABERRY-DE-VALLEYFIELD QC J6S 5L1 SALABERRY-DE-VALLEYFIELD QC J6S

Description: 4130 CF NORM AQ BAR AMS 6348
 3/8" RD 1 1/2" DIA L
 HEAT: 150548 ITEM: 507780 LINE TOTAL: 9 LB

Specifications:
 MIL S 6758 B AMS 2301 K AMS 6348 D
 AMS 6370 P AMS S 6758 A ASTM A108 13
 ASTM A29 15 ASATM A304 11 ASTM A322 13
 ASTM A331 95 ASTM A751 14 EN 10204 3.1

CHEMICAL ANALYSIS

C	MN	SI	P	S	CR	NI	MO
0.30	0.45	0.26	0.014	0.003	0.84	0.13	0.16

CU AL
 0.19 0.004

RCPT: R322011

COUNTRY OF ORIGIN : SPAIN

MECHANICAL PROPERTIES

DESCRIPTION	YLD STR	ULT TEN	%ELONG	%RED IN AREA	HARDNESS BHN
					235

The above data were transcribed from the manufacturer's Certificate of Test after verification for completeness and specification requirements of the information on the certificate. All test results remain on file subject to examination. /Les informations ci-dessus mentionnées sont transcrites du certificat d'essai du fabricant après vérification de l'ensemble complet des spécifications inscrites sur le certificat. We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. /Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-dessus.

The willful recording of false, fictitious, or fraudulent statements in connection with test results may be punishable as a felony under federal statutes. /Les informations fausses, fausses ou frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales.

Material did not come in contact with mercury while in our possession. /Par les présentes, nous certifions que le matériel couvert par ce rapport n'a jamais été en contact avec le mercure.

James Hendrick

MANAGER QUALITY ASSURANCE
 GÉRANT DE L'ASSURANCE QUALITÉ

CERTIFICATE OF TEST
CERTIFICAT D'ESSAIS

Page 02 of 02
Certification Date
11-JAN-2018

CUSTOMER ORDER NUMBER
NUMÉRO DE COMMANDE DU CLIENT
AC00012453

Invoice Number
T374300

PART NUMBER/NUMÉRO DE PIÈCE
507780

SOLD TO: ACIER OUELLETTE INC.
DIVISION SALABERRY DE VALLEYFIELD
VENDU À: 935, BOUL. DU HAVRE EXPÉDIA: 935, BOUL. DU HAVRE
SALABERRY-DE-VALLEYFIELD QC J6S 5L1SALABERRY-DE-VALLEYFIE QC J6S

Description: 4130 CF NORM AQ BAR AMS 6348 Line Total: 9 LB
3/8 RD X 12' R/L

HEAT: 190548 ITEM: 507780												
END-QUENCH HARDENABILITY (JOMINY - RC) IN												
1	2	3	4	5	6	7	8	9	10	11	12	13
51	50	49	46	46	41	36	33	32	31	30	30	29
16	18	20	22	24	26	28	30	32				
27	26	26	25	24	24	23	23	22				

GRAIN SIZE : 7

MATERIAL IS FREE FROM MERCURY CONTAMINATION
NO WELD REPAIR PERFORMED ON MATERIAL
ULTRASONIC: YES
DECARB: OK
MACRO: OK
MICRO: OK
AMS NO : 0000
SEVERITY : 0.0
FREQUENCY: 0.0

The above data were furnished from the manufacturer's Certificate of Test after verification for completeness and specification requirements of the information on the certificate. All test results remain on file subject to examination. / Les informations ci-haut-mentionnées sont transmittées du certificat d'essai du manufacturier après vérification de l'adéquation des spécifications inscrites sur le certificat. We hereby certify that the material covered by this report will meet the applicable requirements described herein, including any specification forming a part of the description. / Par les présentes, nous certifions que le matériel couvert par ce rapport répondra les spécifications décrites ci-haut. The warranting of false, fictitious, or fraudulent statements in connection with test results may be punishable as a felony under federal statutes. / Les informations fausses, fictives ou frauduleuses en rapport avec le résultat des essais sont punissables en vertu des lois fédérales.

Material did not comply with applicable specification requirements. / Le matériel ne s'est pas conformé aux exigences de spécification applicables. Par les présentes, nous certifions que le matériel couvert par ce rapport rencontre les spécifications décrites ci-haut.

John Lapierre

MANAGER QUALITY ASSURANCE
GÉRANT DE L'ASSURANCE QUALITÉ

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M4130N60.375
 DATE: JAN 12 2018

PO / BATCH NO.: 038707/5031884

MATERIAL CERT REC'D: YES
 QUANTITY RECEIVED: 24'
 QUANTITY INSPECTED: 24'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 0.375
 THICKNESS RECEIVED: 0.375
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(Y)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL PER M-DRAWING	(Y)	N	<u>Mil 56758</u>
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT REF # TO LINK CERT	(Y)	N	<u>Heat # 190548</u>
CORRECT MATERIAL IDENTIFICATION	(Y)	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	WEBSTER
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>DAS</u> <u>11</u> <u>9-89</u>		SIGNED OFF BY: _____	
DATE: <u>JAN 12 2018</u>		DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED UP	APPROVED #	DRAWING NO. M4130N-R	REV. A SHEET 1 OF 1
DATE 02.04.19		TITLE 4130 ROUND BAR	SCALE NTS
A	02.04.19	NEW ISSUE	

PURCHASE MATERIAL:

AISI 4130N ROUND BAR
PER MIL-S-6758 OR AMS 6348/6370/6528

[Handwritten signature]

PART NUMBER:

M4130N-R | D.DDD | WHERE D.DDD = DIAMETER IN INCHES

DIA

EG. 7/8" ROUND BAR = M4130N-RD.875

RELEASED
02.05.06 #

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